



Den Braven

## Technical Data Sheet

### Tectane Welding Spray

Mineral-oil-based, standard quality



#### Product Description

Welding Spray serves as protection from spatters of the work piece to be welded without affecting the weld itself. Anti-Spatter Spray is silicone-free! It forms a protective layer which prevents spatter adherence. Since spatters do not stick on the surface, they can be easily wiped off. The surfaces of parts to be welded are provided with a lasting protective layer so as to make mechanical finishing unnecessary. We recommend cleaning the surface before starting a secondary treatment of the work piece, such as browning, electroplating, anodic oxidation or lacquering.

#### Benefits

- This silicone-free parting agent prevents spatters from adhering on torch heads, work pieces and robots

#### Applications

Mainly used in electric and inert-gas shielded welding.

#### Directions Of Use

Shake the aerosol vigorously before use. Thoroughly clean the surfaces needing treatment and spray Anti-Spatter.

#### Additional information

|  |             |
|--|-------------|
| Base                                   | Mineral oil |
| Density                                | 0.615       |
| Extrusion rate gs                      | 1.7         |
| Frost resistance during transportation | Up to -15°C |
| Pressure at 20c bar                    | 5.8         |
| Pressure at 50c bar                    | 10.8        |

*These are typical values*

#### Limitations

#### Surface Preparations and Finishing

##### Cleaning

##### Colour(s)

- Colourless

##### Packaging

- Aerosol

*For product specifications, please refer to the Product Detail Page*

#### Shelf Life

Storage between +5°C and +25°C and in shaded conditions. Shelf life is 24 months when stored as recommended in original unopened packaging.

#### Health & Safety

Product Safety Data Sheet must be read and understood before use. These are available on request and via our websites

#### Warranty & Guarantee

Bostik warrants that its product complies, within its shelf life, to its specification.

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