



# Den Braven

## Technical Data Sheet

### Zwaluw Montagefix-N

Versatile fast setting adhesive



#### Product Description

Zwaluw Montagefix-N is a versatile construction adhesive based on neoprene which cures by evaporation of solvents to a strong and durable bond.

#### Benefits

- Suitable for porous and non-porous substrates
- Adheres to most building materials

#### Applications

Zwaluw Montagefix-N was developed for bonding of skirting boards, panels, chipboard, uPVC, all kinds of wood, metal and ceramic on masonry, concrete and stone.

#### Directions Of Use

Apply the adhesive in equal measure in stripes. The material must be put into place by shoving and pushing firmly. For faster bonding, bond both parts together and take them apart again. Let dry for 5 minutes and close the connection. It may be necessary to support the connection up to 24 hours. For the best results at least one of the two surfaces must be porous. Do not apply in dots!

#### Additional information

Application temperature		+5°C to +25°C
Base		Polychloroprene
Density		1,10 g/ml
Frost resistance during transportation		Up to -15°C
Open time	@ +23°C / 50% RH	12 minutes
Solid contents		57%
Temperature resistance		-30°C to +90°C
Tensile strength		0,50 N/mm <sup>2</sup>
Usage	6 mm bead	10m per

*These are typical values*

#### Limitations

- Not suitable for PE, PP, PTFE, soft plastics, neoprene and bituminous substrates

#### Surface Preparations and Finishing

Application temperature: +5°C to +25°C (applies to environment and substrates). All substrates must be solid, clean, dry, and free of grease and dust. Clean substrates with Zwaluw Cleaner. Zwaluw Montagefix-N adheres well without the use of primer to most non porous substrates. Remove paint on the bonding surfaces. Always test adhesion prior to application.

#### Cleaning

Uncured material and tools can be cleaned by using Zwaluw Cleaner. Cured material can only be mechanically removed. Hands can be cleaned with Zwaluw Wipes.

#### Colour(s)

- Yellow

#### Packaging

- Cartridge

*For product specifications, please refer to the Product Detail Page*



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#### Shelf Life

Store at temperatures between + 5°C and + 25°C. The shelf life of the product is 12 months from date of manufacture if stored as recommended in original unopened packaging.

#### Health & Safety

Product Safety Data Sheet must be read and understood before use. These are available on request and via our websites.

#### Warranty & Guarantee

Bostik warrants that its product complies, within its shelf life, to its specification.

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