



**Den Braven**

## Technical Data Sheet

### SX Premium Polyflex HM Polyurethane

One component moisture curing high-modulus polyurethane



#### Product Description

A one component, moisture curing, paintable, high modulus polyurethane sealant and adhesive. It has excellent adhesion to most building substrates and is fast curing with permanent and durable elasticity.

#### Benefits

- High mechanical performances
- Permanent elastic
- Paintable

#### Applications

For interior and exterior waterproof joints in building and metal constructions. For gluing, sealing, mounting and anchoring in building applications. For use in metal and mechanical construction, ship building and container sealing joints, refrigeration plants, automotive, caravan, mobile home, aircraft and the railway industry.

#### Directions Of Use

Cut the cartridge seal and screw on the nozzle, which should be cut to your required size. Using a skeleton gun, apply the sealant firmly into the gap or joint ensuring a good solid fill. If required place masking tape along edges, removing within 10 minutes of application.

#### Additional information

100 % modulus	ISO 8339	± 0,70 N/mm2
Application temperature		+5°C to +40°C
Base		Polyurethane
Curing time	@ +23°C/50% RH	± 3mm/24 hours
Density	ISO 1183-1	± 1,23 g/ml
Elongation at break	ISO 8339	± 450%
Flow	ISO 7390	< 3mm
Frost resistance during transportation		Up to -15°C
Shearing strength	ISO 4587	± 1,4 N/mm2
Shorea hardness	ISO 868	± 45
Shrinkage	ISO 10563	<10%
Skin formation	@ +23°C/50% RH	70 minutes
Temperature resistance		-30°C to +70°C

*These are typical values*

#### Limitations

- Not suitable for PE, PP, PC, PMMA, PTFE, soft plastics, neoprene and bituminous substrates
- Not suitable in combination with chlorides (pools)
- Slight yellowing may occur when white sealant is exposed to ultraviolet rays

#### Surface Preparations and Finishing

Surfaces must be clean, dry and free from dust, grease and other loose material. Priming is not usually necessary. Adhesion tests prior to application are recommended. Always tool using a spatula or stick wetted with soapy water within 10 minutes of application.

#### Paintability

This product can be painted with water based and two component paints.



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Cleaning

Uncured material and tools can be cleaned by using SX Multi-Purpose Wipes. Cured material can only be mechanically removed. Hands can be cleaned with SX Multi-Purpose Cleaning Wipes.  
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Colour(s)

- Black
- Grey
- White

Packaging

- Cartridge

For product specifications, please refer to the Product Detail Page

Shelf Life

If kept stored in a cool, dry place, in unopened original packaging, between +5°C and +25°C, shelf life is up to 12 months from production date.

Certifications

	A+ (Eurofins ISO 16000) NF P 85-610
CE	EN 15651-1: F-EXT-INT-CC 25HM EN 15651-4: PW-EXT-INT-CC 20HM

Health & Safety

Product Safety Data Sheet must be read and understood before use. These are available on request and via our websites

Warranty & Guarantee

Bostik warrants that its product complies, within its shelf life, to its specification.

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