

Bostik S765 SILICONE PREMIUM N

Premium neutral silicone sealant for sanitary applications



Product Description

BOSTIK S765 SILICONE PREMIUM N is a versatile neutral silicone sealant for sanitary joints, which cures under influence of humidity to form a durable elastic rubber.

Benefits

- Neutral curing, almost odourless
- Perfect adhesion to most common building substrates
- Excellent resistance to UV, water and weather
- Highly mould resistant
- Non corrosive towards metals
- Wide adhesion spectrum
- Wide colour availability

Applications

BOSTIK S765 SILICONE PREMIUM N is specially developed for durable elastic sealing of sanitary joints in kitchens, bathrooms, showers and industrial applications(1).

Directions Of Use

A joint with the correct dimensions is able to absorb movements between building materials. The joint depth should always be in the correct relationship of the joint width. A general rule is the ratio of joint depth to the width of the joint with a joint width up to 10mm is 1:1, with a minimum of 5mm in width and depth. For joints wider than 10mm, the depth is the width divided by 3 plus 6mm.

Bostik Benelux B.V

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Additional information

100 % modulus	DIN 53504 S2	0,35 N/mm ²
Application rate	@ Ø3 mm/6,3 bar	130 g/min
Application temperature		+5°C to +40°C
Base		2-Pentanone Oxime
Curing time	@ +23°C/50% RH	2-3 mm/24 hours
Density	ISO 1183-1	1,22 g/ml
Elongation at break	DIN 53504 S2	550%
Frost resistance during transportation		Up to -15°C
Joint movement		25%
Shorea hardness	DIN 53505	19
Skin formation	DBTM 10	8 minutes @ +23°C/50% RH
Temperature resistance		-50°C to +120°C
Tensile strength	DIN 53504 S2	1,30 N/mm ²

These are typical values

Limitations

- Not suitable for PE, PP, PC, PMMA, PTFE, soft plastics, neoprene and bituminous substrates
- Discoloration can occur in dark places and by contact with chemicals

Surface Preparations and Finishing

Application temperature + 5°C to + 40°C (applies to environment and substrates). All substrates must be solid, clean and free of grease and dust. Clean substrates with Cleaner. BOSTIK S765 SILICONE PREMIUM N adheres perfectly without the use of primer to most non porous substrates. Porous substrates to be pre-treated with BOSTIK Primer B1. Always test adhesion prior to application. Use BOSTIK Finisher to smooth the joint.

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Paintability

BOSTIK S765 SILICONE PREMIUM N is not paintable. We recommend covering the edges of the joint with masking tape to prevent surfaces that need to be painted from being contaminated by silicone.

Cleaning

Tools should be cleaned after use with water. Hands can be cleaned with EVO-STIK Grip Filth Wipes and/or water and soap. Cured material can only be mechanically removed.

Colour(s)

- Aluminium
- Silver-Grey
- Cream
- White
- Brown
- Anthracite
- Grey
- Transparant Grey
- Manhattan
- Black

Packaging

- Cartridge
- Sausage







For product specifications, please refer to the Product Detail Page

Shelf Life

In unopened original packaging between +5°C and +25°C, shelf life up to 18 months from production date, stored in a dry place.

Certifications

	BREEAM International Compliant E1 EN 717-1§ Indoor Air Comfort Gold®
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	ISEGA
	SNJF FG25E
	A+ French VOC Regulation
	EN 15651-1: F-EXT-INT-CC 25LM EN 15651-2: G-CC 25LM EN 15651-3: S XS2
	EMICODE EC1 Plus – very low emission
	M1

Health & Safety

Product Safety Data Sheet must be read and understood before use. These are available on request and via our websites

Warranty & Guarantee

Bostik warrants that its product complies, within its shelf life, to its specification.

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