

## Bostik S765 SILICONE PREMIUM N TRANSPARENT

Premium neutral silicone sealant for sanitary applications



### Product Description

BOSTIK S765 SILICONE PREMIUM N is a versatile neutral silicone sealant for sanitary joints, which cures under influence of humidity to form a durable elastic rubber.

### Benefits

- Neutral curing, almost odourless
- Perfect adhesion to most common building substrates
- Excellent resistance to UV, water and weather
- Highly mould resistant
- Non corrosive towards metals
- Wide adhesion spectrum
- Wide colour availability

### Applications

BOSTIK S765 SILICONE PREMIUM N is specially developed for durable elastic sealing of sanitary joints in kitchens, bathrooms, showers and industrial applications(1).

### Directions Of Use

A joint with the correct dimensions is able to absorb movements between building materials. The joint depth should always be in the correct relationship of the joint width. A general rule is the ratio of joint depth to the width of the joint with a joint width up to 10mm is 1:1, with a minimum of 5mm in width and depth. For joints wider than 10mm, the depth is the width divided by 3 plus 6mm.

### Bostik Benelux B.V

Denariusstraat 11, 4903 RC Oosterhout, The Netherlands  
Phone: +31 (0)162491000, E-mail: [info@bostik.com](mailto:info@bostik.com)  
[www.bostik.com](http://www.bostik.com) | [www.denbraven.com](http://www.denbraven.com)

### Additional information

100 % modulus	DIN 53504 S2	0,25 N/mm <sup>2</sup>
Application temperature		+5°C to +40°C
Base		2 - Pentanone Oxime
Curing time		2-3 min/24 hours
Density	ISO 1183-1	1,02 g/ml
Elongation at break	DIN 53504 S2	500%
Frost resistance during transportation		Up to -15°C
Shorea hardness	DIN 53505	15
Skin formation	DBTM 16	8 minutes @ +23°C/50% RH
Temperature resistance		-50°C to +120°C
Tensile strength	DIN 53504 S2	1,20 N/mm <sup>2</sup>

*These are typical values*

### Limitations

- Not suitable for PE, PP, PC, PMMA, PTFE, soft plastics, neoprene and bituminous substrates
- Discoloration can occur in dark places and by contact with chemicals

### Surface Preparations and Finishing

Application temperature + 5°C to + 40°C (applies to environment and substrates). All substrates must be solid, clean and free of grease and dust. Clean substrates with Cleaner. BOSTIK S765 SILICONE PREMIUM N adheres perfectly without the use of primer to most non porous substrates. Porous substrates to be pre-treated with Primer B1. Always test adhesion prior to application. Use Finisher to smooth the joint.

### Paintability

BOSTIK S765 SILICONE PREMIUM N is not paintable. We recommend covering the edges of the joint with masking tape to

05-05-2024  
10:55:33  
CEST

## Bostik S765 SILICONE PREMIUM N TRANSPARENT

Premium neutral silicone sealant for sanitary applications

prevent surfaces that need to be painted from being contaminated by silicone.

### Cleaning

Tools should be cleaned after use with water. Hands can be cleaned with EVO-STIK Grip Filth Wipes and/or water and soap. Cured material can only be mechanically removed.

### Colour(s)

- Transparent

### Packaging




- Cartridge
- Sausage



For product specifications, please refer to the Product Detail Page

### Shelf Life

In unopened original packaging between +5°C and +25°C, shelf life up to 18 months from production date, stored in a dry place.

### Certifications

	<p>EN 15651-1: F-EXT-INT-CC 25LM EN 15651-2: G-CC 25LM</p>
	<p>EN 15651-3: S XS1</p>
	<p>Emicode EC1 Plus</p>
	<p>ISEGA</p>

	<p>SNJF FG25E</p>
	<p>A+ French VOC Regulation</p>

### Health & Safety

Product Safety Data Sheet must be read and understood before use. These are available on request and via our websites

### Warranty & Guarantee

Bostik warrants that its product complies, within its shelf life, to its specification.

### Disclaimer

All information in this document and in all our other publications (including electronic ones) is based on our current knowledge and experience and is the exclusive (intellectual) property of Bostik. No part of this document may be copied, shown to third parties, reproduced, communicated to the public or used in any other way without Bostik written consent. The technical information in this document serves as an indication and is non-exhaustive. Bostik is not liable for any damage, either directly or indirectly, due to (editorial) errors, incompleteness and/or incorrectness of this document. This includes, but is not limited to, incompleteness and/or incorrectness due to technological changes or any research conducted between the date of publication of this document and the date on which the product is acquired. Bostik reserves the right to amend the wording of this document. Bostik cannot be held liable for any damage, either directly or indirectly, due to the use of the product(s) depicted in this document. The user must read and understand the information in this document and other documents relating to the products prior to the use of the product. The user is responsible for performing all the requisite tests to make sure that the product is suitable for its intended use. We have no influence in what way the product is applied and/or any circumstances relating to events occurring during storage or transport and therefore we do not accept any liability for damage whatsoever. All deliveries are made exclusively in accordance with our general terms of conditions which have been filed at the Dutch Chamber of Commerce.

### Bostik Benelux B.V

Denariusstraat 11, 4903 RC Oosterhout, The Netherlands  
Phone: +31 (0)162491000, E-mail: [info@bostik.com](mailto:info@bostik.com)  
[www.bostik.com](http://www.bostik.com) | [www.denbraven.com](http://www.denbraven.com)

05-05-2024  
10:55:33  
CEST