



# Den Braven

## Technical Data Sheet

### Zwaluw Hybriseal® 306 Coating

Sprayable and brushable hybrid coating



#### Product Description

Zwaluw Hybriseal® 306 Coating is a high quality durable elastic sprayable and brushable coating for seamlessly sealing seams and cracks between various substrates.

#### Benefits

- Seamless and fast sealing of all shapes and connections
- Fast and clean processing
- Non corrosive towards metals
- Can be modeled with a brush
- Free of isocyanate and silicones
- Paintable, directly wet-on-wet with coating and/or paintwork
- Fast curing
- No shrinkage and bubble free
- Permanently elastic

#### Applications

Zwaluw Hybriseal® 306 Coating was specifically developed as a coating for durable elastic sealing of seams and cracks between various construction parts. Can also be used as a coating for the automotive and transport industry for repairing damages in the original structure.

#### Directions Of Use

Apply with (pneumatic) caulking gun: Cut nozzle as wide as possible and apply sealant without creating bubbles. The thickness of the layer should be at least 4mm. When smoothing the joint, use a brush combined with (Mixed) Finisher. Apply with type Universal Spray Gun A.N.I. SAM/2002: Open cartridge. Place white nozzle on the cartridge and affix to the gun. Place the black nozzle over the white nozzle. Place the cartridge with both nozzles in the spray gun. Use the black closing ring to fix the cartridge and to close the gun airtight. Airpressure: Set airpressure to gun (red button) between 2,0 and 2,5 bar. Set airpressure in the gun (blue button) between 4,0 and 5,0 bar. Joints larger than 5mm must be completed with a backer rod.

#### Additional information

100 % modulus	DIN 53504 S2	0,60 N/mm <sup>2</sup>
Application rate		n/a
Application temperature		+5°C to +40°C
Base		Hybrid
Curing time	@ +23°C/50% RH	2-3 mm/24 hours
Density	ISO 1183-1	1,44 g/ml
Elongation at break	DIN 53504 S2	250%
Flow		n/a
Frost resistance during transportation		Up to -15°C
SD Value	EN 12572	11.6m @ 4mm
Shorea hardness	DIN 53505 3 sec.	30
Skin formation	DBTM 16	30 minutes @ +23°C/50% RH
Temperature resistance		-40°C to +90°C
Tensile strength	DIN 53504 S2	0,80 N/mm <sup>2</sup>

*These are typical values*

#### Limitations

- Not suitable for PE, PP, PC, PMMA, PTFE, soft plastics, neoprene and bituminous substrates



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Better  
results  
through  
knowledge

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- Not suitable in combination with chlorides (pools)
- Not suitable for glazing joints, natural stone and mirrors

### Surface Preparations and Finishing

Application temperature +5°C to +40°C (applies to environment and substrates). All substrates must be solid, clean and free of grease and dust. Clean substrates with Zwaluw Cleaner. Zwaluw Hybriseal® 306 Coating adheres perfectly without the use of primer to most non porous substrates. Porous substrates to be pre-treated with Zwaluw Primer Universal. Always test adhesion prior to application. Use Zwaluw Finisher to smooth the joint.

### Paintability

Zwaluw Hybriseal® 306 Coating is paintable with water based and most 2 component paints. Synthetic paints can dry slower. We recommend testing compatibility with paint prior to application. For the best results, we recommend painting within 8 hours after application.

### Cleaning

Uncured material and tools can be cleaned by using Zwaluw Cleaner. Cured material can only be mechanically removed. Hands can be cleaned with Zwaluw Wipes.

### Colour(s)

- Grey
- White

### Packaging

- Cartridge
- Sausage
- Bucket

*For product specifications, please refer to the Product Detail Page*

### Shelf Life

Store between +5°C and +25°C and in shaded conditions. Shelf life is 18 months when stored as recommended in original unopened packaging.

### Health & Safety

Product Safety Data Sheet must be read and understood before use. These are available on request and via our websites

### Warranty & Guarantee

Bostik warrants that its product complies, within its shelf life, to its specification.

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