



# Den Braven

## Technical Data Sheet

### Zwaluw Woodfix D3 Dispersion wood glue



#### Product Description

Zwaluw Woodfix D3 is a liquid white wood adhesive based on PVAC. The adhesive cures by evaporation of water from the adhesive and cures translucently.

#### Benefits

- Water resistant (D3)
- For interior and exterior use (not exposed to direct weather conditions)
- White during application, transparent when fully cured

#### Applications

Zwaluw Woodfix D3 was developed as a wood adhesive for interior and exterior applications in areas not exposed to direct weather conditions.

#### Directions Of Use

Apply the adhesive to one side. For hard wood and for highly porous substrates apply the adhesive to both sides. After application of the adhesive we advise a minimum pressure time of 10 minutes. Staining of the adhesive can stay visible after being painted over with transparent paint.

#### Additional information

Application temperature		+5°C to +30°C
Base		PVAC
Curing time	@23°C/50% RH	24 hours
Density		1,10 g/ml
Open time	@ +23°C/50% RH	5 minutes
Tensile strength		4,5 N/mm <sup>2</sup>
Usage		120-200g/m <sup>2</sup>
Viscosity		13.000 mPas

*These are typical values*

#### Limitations

- Not suitable for PE, PP, PC, PMMA, PTFE, soft plastics, neoprene and bituminous substrates
- Not suitable for wood with a moisture content above 15%

#### Surface Preparations and Finishing

Application temperature: +5°C to +30°C (applies to environment and substrates). All substrates must be solid, clean, dry, and free of grease and dust. Always test adhesion prior to application.

#### Cleaning

It is possible the adhesive will remain visible after painting with transparent paint.

#### Colour(s)

- Transparent

#### Packaging

- Bucket
- Bottle

*For product specifications, please refer to the Product Detail Page*



**Den Braven**

Better  
results  
through  
knowledge

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#### Shelf Life

In unopened original packaging between +5°C and +25°C, shelf life is up to 12 months from production date, stored in a dry place.

#### Certifications

	EN 204/205 D3
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#### Health & Safety

Product Safety Data Sheet must be read and understood before use. These are available on request and via our websites.

#### Warranty & Guarantee

Bostik warrants that its product complies, within its shelf life, to its specification.

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