



# Den Braven

## Technical Data Sheet

### Zwaluw Houtreparatiemassa

2-component epoxy resin based paste



#### Product Description

Zwaluw Houtreparatiemassa is a 2-component lightweight repair compound for wood. After curing the product can be processed like wood.

#### Benefits

- Good flow resistance
- Fast curing
- Sandable and paintable
- Almost no shrinkage

#### Applications

Zwaluw Houtreparatiemassa was developed for repairing defects in rotten wood, both in construction of new and existing wood. Also suitable for substrates like stone and metal. Zwaluw Houtreparatiemassa has almost no shrinkage and is weather resistant.

#### Directions Of Use

Mix both components in equal volume parts to a homogeneous mixture with a single colour. The potlife of the product is 15 minutes after mixing at +20°C. After approx. 5 hours at +20°C the product can be sanded and painted. Preferably wait 24 hours to paint.

#### Additional information

Application temperature		+10°C to +30°C
Frost resistance during transportation		Up to -15°C
Mixing ratio		1:1
Open time	@ +23°C/50% RH	15 minutes
Paintable	@ +23°C/50% RH	after 5 hours
Sandable	@ +23°C/50% RH	after 5 hours
Shrinkage		<2%

*These are typical values*

#### Limitations

- Not suitable for PE, PP, PC, PMMA, PTFE, soft plastics, neoprene and bituminous substrates

#### Surface Preparations and Finishing

Application temperature +10°C to +30°C (applies to environment and substrates). All substrates must be solid, clean, dry, and free of grease and dust. Clean substrates with Zwaluw Cleaner. Always test adhesion prior to application.

#### Paintability

Zwaluw Houtreparatiemassa is paintable with most paint systems. We recommend testing compatibility with paint prior to application.

#### Cleaning

Uncured material and tools can be cleaned by using Zwaluw Cleaner. Cured material can only be mechanically removed. Hands can be cleaned with Zwaluw Wipes.

#### Colour(s)

- Natural

#### Packaging

- Can

*For product specifications, please refer to the Product Detail Page*



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results  
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knowledge

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#### Shelf Life

In unopened original packaging between +5°C and +25°C, shelf life is up to 24 months from date of production, stored in a dry place.

#### Health & Safety

Product Safety Data Sheet must be read and understood before use.

These are available on request and via our websites

#### Warranty & Guarantee

Bostik warrants that its product complies, within its shelf life, to its specification

#### Disclaimer

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