



# Den Braven

## Technical Data Sheet

### Zwaluw Silicone-Sanitary

Acetoxy silicone sealant for sanitary joints



#### Product Description

Zwaluw Silicone-Sanitary is an acetoxy sanitary formulated silicone sealant which cures by reacting to moisture to form a durable elastic rubber. The product is UV and weather resistant.

#### Benefits

- For use in kitchens, bathrooms and showers
- Perfect adhesion to glass, painted wood, ceramic and enamelled
- Mould resistant
- Colourfast

#### Applications

Zwaluw Silicone-Sanitary was specifically developed for durable elastic sealing of joints in kitchens, bathrooms and showers. For plastic based sanitary Zwaluw Silicone-NO is recommended.

#### Directions Of Use

A joint with the correct dimensions is able to absorb movements between building materials. The joint depth should always be in the correct relationship of the joint width. A general rule is the ratio of joint depth to the width of the joint with a joint width up to 10 mm is 1:1, with a minimum of 5 mm in width and depth. For joints wider than 10 mm, the depth is the width divided by 3 plus 6 mm. For more information see the Technical Bulletin Joint Dimensions in the Knowledge Base on our website [www.denbraven.com](http://www.denbraven.com).

#### Additional information

100 % modulus	DIN 53504 S2	0,30 N/mm <sup>2</sup>
Application rate	@ Ø3 mm/6,3 bar	200 g/min
Application temperature		+5°C to +40°C
Base		Acetoxy
Curing time	@ +23°C/50% RH	2 mm/24 hours
Density	ISO 1183-1	1,00 g/ml
Elongation at break	DIN 53504 S2	500%
Flow	ISO 7390	< 2 mm
Frost resistance during transportation		Up to -15°C
Joint movement		12,5%
Shorea hardness	DIN 53505	20
Skin formation	DBTM 16	5-6 minutes @ +23°C/50% RH
Temperature resistance		-40°C to +180°C
Tensile strength	DIN 53504 S2	1,30 N/mm <sup>2</sup>

*These are typical values*

#### Limitations

- Not suitable for PE, PP, PC, PMMA, PTFE, soft plastics, neoprene and bituminous substrates
- Not suitable for applications on concrete, marble, lead, copper and galvanized steel

#### Surface Preparations and Finishing

Application temperature: +5°C to +40°C (applies to environment and substrates). All substrates must be solid, clean, dry, and free of grease and dust. Clean substrates with Zwaluw Cleaner. Zwaluw Silicone-Sanitary adheres perfectly without the use of a primer to most non porous substrates, like glass, painted wood, ceramic and enamelled. Always test adhesion prior to application. Use Zwaluw Finisher to smooth the joint.



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#### Paintability

Zwaluw Silicone-Sanitary is not paintable. We recommend covering the edges of the joint with masking tape to prevent surfaces that need to be painted from being contaminated by silicone.

#### Cleaning

Uncured material and tools can be cleaned by using Zwaluw Cleaner. Cured material can only be mechanically removed. Hands can be cleaned with Zwaluw Wipes.

#### Colour(s)

- Bahama Beige
- Jasmine
- Transparent
- Silver-Grey
- White
- Grey
- Manhattan
- Transparent Grey

#### Packaging


- Cartridge

For product specifications, please refer to the Product Detail Page

#### Shelf Life

In unopened original packaging between +5°C and +25°C, shelf life up to 18 months from production date, stored in a dry place.

#### Certifications

	EN 15651-1: F-EXT-INT-CC 12.5E
	EN 15651-2: G-CC EN 15651-3: S XS1

	A+ French VOC Regulation
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#### Health & Safety

Product Safety Data Sheet must be read and understood before use. These are available on request and via our websites

#### Warranty & Guarantee

Bostik warrants that its product complies, within its shelf life, to its specification.

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