



Den Braven

Technical Data Sheet

Zwaluw Drilling & Cutting Oil

Cooling oil for all labour processes for metals



Product Description

Zwaluw Drilling & Cutting Oil is ideal for all metal working where high demands are required. The Drilling & Cutting oil reduces friction and provides a cooling effect. Suitable for all machining operations. Applicable to all types steel, cast steel, stainless steel, copper, brass, aluminium and similar alloys.

Benefits

- Accelerates the work process
- Reduces production downtime
- Extends the life of tools
- Biodegradable
- Resistant to high temperatures

Applications

For all metal operations such as thread tapping, filing, sawing, drilling, metal turning, planing, punching and milling. Applicable to all types of steel, cast steel, stainless steel, copper, brass, aluminium and similar alloys.

Directions Of Use

Only use undiluted oil. Intensely shake the canister and spray the Drilling & Cutting Oil on the workpiece and tools. Copper and copper alloys must be rinsed after processing (possibly corrosion by active sulphur).

Limitations

Surface Preparations and Finishing

Cleaning

Colour(s)

- Transparent

Packaging

- Can

For product specifications, please refer to the Product Detail Page

Shelf Life

Store between +5°C and +25°C in shaded conditions. Shelf life is 12 months when stored as recommended in original unopened packaging.

Health & Safety

Product Safety Data Sheet must be read and understood before use. These are available on request and via our websites

Warranty & Guarantee

Bostik warrants that its product complies, within its shelf life, to its specification.

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04-05-2024
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