



Den Braven

Technical Data Sheet

Zwaluw Silicone-N

Neutral silicone sealant for glazing and façade joints



Product Description

Zwaluw Silicone-N is a neutral silicone sealant with a low modulus which cures by reacting to moisture to form a durable elastic rubber seal.

Benefits

- Neutral curing
- Almost odourless
- Matt finish
- Slow skin formation and curing
- Suitable for PMMA and PC
- High elongation at break and movement accommodation
- UV, water and weather resistant

Applications

Zwaluw Silicone-N was specifically developed for durable elastic sealing of connection and expansion joints in concrete, brickwork, curtain wall constructions and weather sealing (1). Suitable for sealing PMMA and PC sheet material.

Remark (1)

Compatibility of the edge seals of insulation glass with glazing sealants cannot be guaranteed by the supplier of the sealant, as the composition of the edge seals can be changed by the producer without notice. Advice concerning the compatibility of glazing sealants to the edge seals of insulation glass is based on experience and therefore not guaranteed.

Directions Of Use

A joint with the correct dimensions is able to absorb movements between building materials. The joint depth should always be in the correct relationship of the joint width. A general rule is the ratio of joint depth to the width of the joint with a joint width up to 10 mm is 1:1, with a minimum of 5 mm in width and depth. For joints wider than 10 mm, the depth is the width divided by 3 plus 6 mm. For more information see the Technical Bulletin Joint Dimensions in the Knowledge Base on our website www.denbraven.com.

Additional information

100 % modulus	DIN 53504 S2	0,40 N/mm ²
Application rate	@ Ø3 mm/6,3 bar	100 g/min
Application temperature		+5°C to +40°C
Base		Neutral Silicone
Curing time	@ +23°C/50% RH	2mm/24 hours
Density	ISO 1183-1	1,40 g/ml
Elongation at break	DIN 53504 S2	750%
Flow	ISO 7390	< 2mm
Frost resistance during transportation		Up to -15°C
Joint movement		25%
Shorea hardness	DIN 53505	24
Skin formation	DBTM 16	30 minutes @ +23°C/50% RH
Temperature resistance		-40°C to +120°C
Tensile strength	DIN 53504 S2	1,65 N/mm ²

These are typical values

Limitations

- Not suitable for PE, PP, PTFE, soft plastics, neoprene and bituminous substrates



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Surface Preparations and Finishing

Application temperature: +5°C to +40°C (applies to environment and substrates). All substrates must be solid, clean, dry, and free of grease and dust. Clean substrates with Zwaluw Cleaner. Zwaluw Silicone-N adheres perfectly without the use of primer to most non porous substrates. Porous substrates to be pre-treated with Zwaluw Primer Universal. Always test adhesion prior to application. Use Zwaluw Finisher to smooth the joint.

Paintability

Zwaluw Silicone-N is not paintable. We recommend covering the edges of the joint with masking tape to prevent surfaces that need to be painted from being contaminated by silicone.

Cleaning

Uncured material and tools can be cleaned by using Zwaluw Cleaner. Cured material can only be mechanically removed. Hands can be cleaned with Zwaluw Wipes.

Colour(s)

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Packaging


- Cartridge

For product specifications, please refer to the Product Detail Page

Shelf Life

If kept stored in a cool, dry place, in unopened original packaging, between +5°C and +25°C, shelf life is up to 12 months from production date.

Certifications

	EN 15651-1: F-EXT-INT-CC 25LM EN 15651-2: G-CC 25LM
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Health & Safety

Product Safety Data Sheet must be read and understood before use. These are available on request and via our websites

Warranty & Guarantee

Bostik warrants that its product complies, within its shelf life, to its specification.

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knowledge