



Den Braven

Technical Data Sheet

Zwaluw Hybriseal® Façade

Low modulus hybrid sealant



Product Description

Zwaluw Hybriseal® Façade is a high quality professional universal low modulus sealant based on hybrid technology, which cures under influence of humidity to form a durable elastic rubber.

Benefits

- Perfect adhesion without primer to most, even damp, surfaces
- Low modulus
- Neutral curing, almost odourless
- Free of isocyanates, solvents and silicones
- No shrinkage and bubble free
- Good resistance to UV, water and weather
- Permanently elastic
- High mechanical resistance

Applications

Zwaluw Hybriseal® Façade was specifically developed as a universal sealant for sealing construction and dilatation joints and joints in pedestrian walkways on most common building materials such as concrete, brickwork, painted wood, enamel, aluminium, stainless steel and a variety of plastics.

Directions Of Use

A joint with the correct dimensions is able to absorb movements between building materials. The joint depth should always be in the

correct relationship of the joint width. A general rule is the ratio of joint depth to the width of the joint with a joint width up to 10 mm is 1:1, with a minimum of 5 mm in width and depth. For joints wider than 10 mm, the depth is the width divided by 3 plus 6 mm. For more information see the Technical Bulletin Joint Dimensions in the Knowledge Base on our website www.denbraven.com.

Additional information

100 % modulus	DIN 53504 S2	0,45 N/mm ²
Application rate	Ø4 mm/3 bar	120 g/min
Application temperature		+5°C to +40°C
Base		SPUR
Curing time	@ +23°C/50% RH	2-3 mm/24 hours
Density	ISO 1183-1	1,34 g/ml
Elongation at break	ISO 8339	600%
Flow	ISO 7390	< 3 mm
Frost resistance during transportation		Up to -15°C
Joint movement		25%
Shorea hardness	DIN 53505	25
Skin formation	@ +23°C/50% RH	90 minutes
Temperature resistance		-30°C to +70°C
Tensile strength	DIN 53504	1,3 N/mm ²

These are typical values

Limitations

- Not suitable for glazing joints, natural stone and mirrors
- Not suitable in combination with chlorides (pools)
- Not suitable for PE, PP, PC, PMMA, PTFE, soft plastics, neoprene and bituminous substrates

Surface Preparations and Finishing

Application temperature +5°C to +40°C (applies to environment and substrates). All substrates must be solid, clean, dry, and free of grease and dust. Clean substrates with Zwaluw Cleaner. Zwaluw



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Hybriseal® Façade adheres perfectly without the use of a primer to most non porous substrates. Porous substrates to be pre-treated with Zwaluw Primer Universal. Always test adhesion prior to application. Use Zwaluw Finisher to smooth the joint.

Paintability

Zwaluw Hybriseal® Façade is paintable with water based and most 2 component paints. Synthetic paints can dry slower. We recommend testing compatibility with paint prior to application. If Zwaluw Hybriseal® Façade is being painted over (not necessary), we recommend slightly sanding the sealant and the junction surfaces prior to use with Scotch-Brite. For the best results, we recommend painting within a few days of application.

Cleaning

Uncured material and tools can be cleaned by using Zwaluw Cleaner. Cured material can only be mechanically removed. Hands can be cleaned with Zwaluw Wipes.

Colour(s)

- Dark Grey
- Medium Grey
- Light Beige
- Dark Beige
- White
- RAL 7030 (Stone Grey)
- Concrete Grey
- Black
- Basalt

Packaging

- Cartridge
- Sausage

For product specifications, please refer to the Product Detail Page

Shelf Life

In unopened original packaging between +5°C and +25°C, shelf life up to 15 months from production date, stored in a dry place.

Certifications

	EN 15651-1: F-EXT-INT-CC 25LM
	EN 15651-4: PW-EXT-INT-CC 25LM ASTM C1248 non-staining ASTM C920 S-NS-C50-Nt-T1-M-A-G
	Emicode EC1 Plus
	A+ French VOC Regulation
	SNJF Façade 25E

Health & Safety

Product Safety Data Sheet must be read and understood before use. These are available on request and via our websites

Warranty & Guarantee

Bostik warrants that its product complies, within its shelf life, to its specification.

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Den Braven

Bostik Benelux B.V.
Denariusstraat 11, 4903 RC Oosterhout
T +31 (0)162491000 | E info@bostik.com

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results
through
knowledge