



**Den Braven**

## Technical Data Sheet

### Tectane Welding Spray

Mineral-oil-based, standard quality



#### Product Description

Welding Spray serves as protection from spatters of the work piece to be welded without affecting the weld itself. Anti-Spatter Spray is silicone-free! It forms a protective layer which prevents spatter adherence. Since spatters do not stick on the surface, they can be easily wiped off. The surfaces of parts to be welded are provided with a lasting protective layer so as to make mechanical finishing unnecessary. We recommend cleaning the surface before starting a secondary treatment of the work piece, such as browning, electroplating, anodic oxidation or lacquering.

#### Benefits

- This silicone-free parting agent prevents spatters from adhering on torch heads, work pieces and robots

#### Applications

Mainly used in electric and inert-gas shielded welding.

#### Directions Of Use

Shake the aerosol vigorously before use. Thoroughly clean the surfaces needing treatment and spray Anti-Spatter.

#### Additional information

Base		Mineral oil
Density		0.615
Extrusion rate gs		1.7
Frost resistance during transportation		Up to -15°C
Pressure at 20c bar		5.8
Pressure at 50c bar		10.8

*These are typical values*

#### Limitations

#### Surface Preparations and Finishing

##### Cleaning

##### Colour(s)

- Colourless

##### Packaging

- Aerosol

*For product specifications, please refer to the Product Detail Page*

#### Shelf Life

Storage between +5°C and +25°C and in shaded conditions. Shelf life is 24 months when stored as recommended in original unopened packaging.

#### Health & Safety

Product Safety Data Sheet must be read and understood before use. These are available on request and via our websites

#### Warranty & Guarantee

Bostik warrants that its product complies, within its shelf life, to its specification.

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