



Den Braven

Technical Data Sheet

Hercuseal Excellent GUN Foam 520

Professional polyurethane gun foam



Product Description

Excellent GUN Foam 520 is a 1-component insulation and construction polyurethane foam developed to create a seal between construction parts. Excellent GUN Foam 520 cures in response to moisture from the air and the building material.

Benefits

- High quality professional PU Foam
- Good thermal performance
- High tensile, compression and shear strength

Applications

Hercuseal Excellent GUN Foam 520 was developed to fill joints around window frames and in construction, partition walls, ceiling and floor joints, surface penetration of pipes and tubes through walls and floors. In general, Zwaluw PU-Gunfoam has excellent adhesion on concrete, brick, stone, plaster, wood, metal and many plastics like EPS and XPS, rigid PU foam and uPVC.

Directions Of Use

Canister temperature: +5°C to +30°C (recommended +15°C to +25°C) Application temperature (applies to environment and substrates): -15°C to +35°C (recommended +15°C to +25°C) Hold the canister with the valve turned upwards and affix an applicator gun with NBS-thread to the canister. We recommend a NBS Gold (see instructions in the gun box). Shake the canister vigorously prior to use at least 20 times. Turn canister upside down and apply the foam.

To regulate the flow of the foam, loosen the valve at the back of the handle. Fill the cavity for 70%, in case of low humidity, lightly spray the foam with water. The foam will expand to fill the rest. When fixing window frames, use spacers and wedges to hold the frame in place for approximately 24 hours until the foam is fully cured. Protect eyes, wear gloves and protective gear. Floor-covering and furniture to be covered with paper or plastic foil. Joints wider and deeper than 4 cm should be filled in multiple layers. Wait 15-30 minutes between applications. Before each application lightly spray with water. Only use in well ventilated areas. Store canister upright between +5°C and +25°C. Pressurized container! Protect from sunlight and do not expose to temperatures exceeding + 50°C. Do not pierce or burn, even after use. Contains flammable propellants. Do not spray on a naked flame or any incandescent material. Keep away from sources of ignition. No smoking. For more information see Technical Bulletins in the Knowledge Base on our website www.denbraven.com.

Additional information

Application temperature		+5°C to +35°C
Base		Polyurethane
Closed cells		± 70%
Curing time		80-100 minutes
Cutting time	EN 17333-3	20-40 minutes
Density		18-25 kg/m ³
Dimensional stability	EN 17333-2	-5% < DS < 0%
Fire behaviour		B3
Joint sound insulation		62 dB
Tack free time	EN 17333-3	8-12 minutes
Temperature resistance		-40°C to +90°C
Thermal conductivity		30-35 mW/m.K
Total foam yield	EN 17333-1	700 ml = 40-45 liter

These are typical values



Den Braven

Bostik Singapore
1 Science Park Road, #04-01/5 The Capricorn, 117528 Singapore
T +65 6419 9161 | E

02-05-2024
18:58:10
CEST



Technical Data Sheet

Hercuseal Excellent GUN Foam 520

Professional polyurethane gun foam

Limitations

- Not suitable for PE, PP, PC, PMMA, PTFE, soft plastics, neoprene and bituminous substrates
- Not suitable for permanent water load. Not suitable for use (eg filling) in cavities with insufficient moisture

Surface Preparations and Finishing

Substrates must be clean and free of dust, oil and grease. It is important to moisten substrates slightly before use as this improves adhesion and finished cell structure of the foam.

Paintability

Can be painted or covered with sealant/plaster when fully cured.

Cleaning

Fresh foam can be removed immediately with Zwaluw Universal PU-Cleaner. After curing surplus foam can be removed with a knife or spatula and the foam surface can be finished.

Colour(s)

- Light Green

Packaging


- Aerosol

For product specifications, please refer to the Product Detail Page

Shelf Life

If kept stored in a cool, dry place, in unopened original packaging, between +5°C and +25°C, shelf life is up to 18 months from production date. Store the canisters in an upright position.

Certifications

	ISO 717-1 Joint Sound Insulation EN 12667 Thermal Performance DIN 12354-3 Joint Sound Insulation
	EMICODE EC1 Plus – very low emission

Health & Safety

Product Safety Data Sheet must be read and understood before use. These are available on request and via our websites

Warranty & Guarantee

Bostik warrants that its product complies, within its shelf life, to its specification.

Disclaimer

All information in this document and in all our other publications (including electronic ones) is based on our current knowledge and experience and is the exclusive (intellectual) property of Bostik. No part of this document may be copied, shown to third parties, reproduced, communicated to the public or used in any other way without Bostik written consent. The technical information in this document serves as an indication and is non-exhaustive. Bostik is not liable for any damage, either directly or indirectly, due to (editorial) errors, incompleteness and/or incorrectness of this document. This includes, but is not limited to, incompleteness and/or incorrectness due to technological changes or any research conducted between the date of publication of this document and the date on which the product is acquired. Bostik reserves the right to amend the wording of this document. Bostik cannot be held liable for any damage, either directly or indirectly, due to the use of the product(s) depicted in this document. The user must read and understand the information in this document and other documents relating to the products prior to the use of the product. The user is responsible for performing all the requisite tests to make sure that the product is suitable for its intended use. We have no influence in what way the product is applied and/or any circumstances relating to events occurring during storage or transport and therefore we do not accept any liability for damage whatsoever. All deliveries are made exclusively in accordance with our general terms of conditions which have been filed at the Dutch Chamber of Commerce.