

## Technical Data Sheet

## Zwaluw Polyflex® 422 High modulus polyurethane sealant



## **Product Description**

Zwaluw Polyflex® 422 is a professional high quality sealant based on polyurethane technology which cures by reacting to moisture to form a durable elastic rubber.

#### Benefits

- · Excellent adhesion without primer on most, even damp substrates
- High mechanical performances
- · Permanently elastic
- · Paintable with water based paints

#### Applications

Zwaluw Polyflex® 422 was developed as a sealant for connection and expansion joints in concrete, wood, metal, aluminium and PVC frames and masonry.

#### **Directions Of Use**

A joint with the correct dimensions is able to absorb movements between building materials. The joint depth should always be in the correct relationship of the joint width. A general rule is the ratio of joint depth to the width of the joint with a joint width up to 10 mm is 1:1, with a minimum of 5 mm in width and depth. For joints wider than 10 mm, the depth is the width devided by 3 plus 6 mm. For more information see the Technical Bulletin Joint Dimensions in the Knowledge Base on our website www.denbraven.com.

#### Additional information

		0.4.11/10003
100 % modulus	DIN 53504 S2	0,4 N/mm²
Application rate	Ø4 mm/3 bar	150
Application temperature		+5°C to +40°C
Base		Polyurethane
Curing time	@23°C/50% RH	3mm/24 hours
Density	ISO 1183-1	± 1,23 g/ml
Elongation at break	ISO 8339	± 900%
Flow	ISO 7390	< 3mm
Frost resistance during transportation		Up to -15°C
Joint movement		25%
Shearing strength	ISO 4587	± 0,4 N/mm2
Shorea hardness	DIN 53505	20
Shrinkage	ISO 10563	<10%
Skin formation	@ +23°C/50% RH	120 minutes
Temperature resistance		-30°C to +70°C
Tensile strength	DIN 53504	1,3 N/mm²

These are typical values

#### Limitations

- Not suitable for PE, PP, PC, PMMA, PTFE, soft plastics, neoprene and bituminous substrates
- Not suitable in combination with chlorides (pools)
- Slight yellowing may occur when white sealant is exposed to ultraviolet rays

#### Surface Preparations and Finishing

Application temperature +5°C to +40°C (applies to environment and substrates). All substrates must be solid, clean, dry, and free from grease and dust. Clean substrates with Zwaluw Cleaner. Zwaluw Polyflex® 422 adheres perfectly without the use of primer to most non porous substrates. Porous substrates to be pre-treated with Zwaluw





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Primer Universal. Always test adhesion prior to application. Use Zwaluw Finisher to smooth the joint.

## Paintability

Zwaluw Polyflex® 422 is perfectly paintable with water based and most 2 component paints. Synthetic paints can dry slower. We recommend to testing compatibility with paint prior to application. If Zwaluw Polyflex® 422 is being painted over (not necessary), we recommend slightly sanding the sealant and the junction surfaces prior to use with Scotch-Brite. For the best results, we recommend painting a few days after application.

## Cleaning

Uncured material and tools can be cleaned by using Zwaluw Cleaner. Cured material can only be mechanically removed. Hands can be cleaned with Zwaluw Wipes.

#### Colour(s)

• Grey

## Packaging

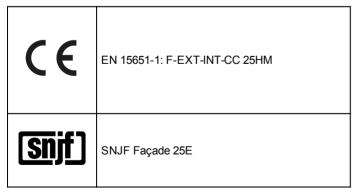
Cartridge

For product specifications, please refer to the Product Detail Page

## Shelf Life

If kept stored in a cool, dry place, in unopened original packaging, between +5°C and +25°C, shelf life is up to 12 months from production date.

#### Certifications



## Health & Safety

Product Safety Data Sheet must be read and understood before use. These are available on request and via our websites

## Warranty & Guarantee

Bostik warrants that its product complies, within its shelf life, to its specification.

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