



Den Braven

Technical Data Sheet

Zwaluw Hottix

One-component sealant for secondary sealing of insulating glass



Product Description

Solvent-free product, used for the manufacturing of double or triple insulating glass units, both for manual and for automated application technologies. Remark: MSDS available on request

Benefits

- Excellent adherence
- Easy to apply
- Short curing time, of approximately 30 minutes

Applications

Recommended for application at temperatures ranging between +165°C and +185°C, by means of proper extruding machines. The temperature of the application surface be $\geq 15^{\circ}\text{C}$, for optimal adhesive performance.

Directions Of Use

The product is applied at a temperature of +165°C and +185°C, using appropriate extruder. Surface temperature application must be $\geq 15^{\circ}\text{C}$ to ensure optimal adhesion.

Additional information

Application temperature		Extrusion between +165°C and +185°C surface temperature application will be $\geq 15^{\circ}\text{C}$
Base		Butyl rubber
Curing time		30 minutes
Density		1,10 [gr/cm ³]
Elongation at break	EN 1279/4	Approximately 120N/25 mm
Joint movement	EN 1279/4	Approximately 20 [%]

These are typical values

Limitations

- Before use test compatibility of all materials that may come in contact with the product

Surface Preparations and Finishing

The compatibility of all the materials which might come into contact with the product must be checked before use.

Cleaning

Colour(s)

- Black

Packaging

- Box

For product specifications, please refer to the Product Detail Page

Shelf Life

Health & Safety

Product Safety Data Sheet must be read and understood before use. These are available on request and via the Den Braven websites.



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Better
results
through
knowledge

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Warranty & Guarantee

Den Braven warrants that its product complies, within its shelf life, to its specification.

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