



Den Braven

Technical Data Sheet

Zwaluw Silicone 1001 Universal

Acetoxy silicone for building and glazing joints



Product Description

Zwaluw Silicone 1001 Universal is a versatile acetoxy silicone sealant, which cures by reacting to moisture to form a durable elastic rubber seal. The product is UV and weather resistant. Remark: MSDS available on request

Benefits

- Versatile sealant
- High elasticity
- Good resistance to UV, water and weather

Applications

Zwaluw Silicone 1001 Universal was specifically developed for top sealing in glazing systems (1), perimeter joints around window and doorframes and joints in kitchens and bathrooms.

Remark (1)

Compatibility of the edge seals of insulation glass with glazing sealants cannot be guaranteed by the supplier of the sealant, as the composition of the edge seals can be changed by the producer without notice. Any advice on the compatibility of glazing sealants to the edge seals of insulation glass is based on experience and therefore not guaranteed.

Directions Of Use

A joint with the correct dimensions is able to absorb movements between building materials. The joint depth should always be in the correct relationship of the joint width. A general rule is the ratio of

joint depth to the width of the joint with a joint width up to 10 mm is 1:1, with a minimum of 5 mm in width and depth. For joints wider than 10 mm, the depth is the width divided by 3 plus 6 mm. For more information see the Technical Bulletin Joint Dimensions in the Knowledge Base on our website www.denbraven.com.

Additional information

100 % modulus	DIN 53504 S2	0,25 N/mm ²
Application rate	@ Ø3 mm/6,3 bar	620 g/min
Application temperature		+5°C to +40°C
Base		Silicone
Density	ISO 1183-1	0,96 g/ml
Elongation at break	DIN 53504 S2	520%
Flow	ISO 7390	< 2 mm
Frost resistance during transportation		Up to -15°C
Shorea hardness	DIN 53505	12
Skin formation	DBTM 16	6 minutes @ +23°C/50% RH
Temperature resistance		-40°C to +120°C
Tensile strength	DIN 53504 S2	1,00 N/mm ²

These are typical values

Limitations

- Do not apply in thick layers
- Not suitable for PE, PP, PC, PMMA, PTFE, soft plastics, neoprene and bituminous substrates
- Not suitable for applications on concrete, marble, lead, copper and galvanized steel

Surface Preparations and Finishing

Application temperature: +5°C to +40°C (environment and substrates). All substrates must be solid, clean, dry, and free of grease and dust. Clean substrates with Zwaluw Cleaner. Zwaluw Silicone 1001 Universal adheres perfectly without the use of a primer to most non porous substrates, like glass, painted wood, ceramic and



Den Braven

Den Braven Sealants S.A. (Pty) Ltd.
2 Highview Boulevard, Ferndale Extension 26, Randburg, Gauteng
T +27 117923830 | E sales@denbraven.co.za

16-05-2024
21:03:59
MDT



Den Braven

Technical Data Sheet

Zwaluw Silicone 1001 Universal

Acetoxy silicone for building and glazing joints

enamelled. Always test adhesion prior to application. Use Zwaluw Finisher to smooth the joint.

Paintability

Zwaluw Silicone 1001 Universal is not paintable. We recommend covering the edges of the joint with masking tape to prevent being contaminated by silicone.

Cleaning

Uncured material and tools can be cleaned by using Den Braven Cleaner. Cured material can only be mechanically removed. Hands can be cleaned with Den Braven Wipes.

Colour(s)

- Aluminium
- Bronze

Packaging



- Cartridge

For product specifications, please refer to the Product Detail Page

Shelf Life

In unopened original packaging between +5°C and +25°C, shelf life is up to 18 months from production date, stored in a dry place.

Certifications

	EN 15651-1: F-EXT-INT-CC 12.5E
	EN 15651-2: G-CC EN 15651-3: S XS1
	A+ French VOC Regulation

Health & Safety

Product Safety Data Sheet must be read and understood before use. These are available on request and via the Den Braven websites.

Warranty & Guarantee

Den Braven warrants that its product complies, within its shelf life, to its specification.

Disclaimer

All information in this document and in all our other publications (including electronic ones) is based on our current knowledge and experience and is the exclusive (intellectual) property of Den Braven. No part of this document may be copied, shown to third parties, reproduced, communicated to the public or used in any other way without Den Braven's written consent. The technical information in this document serves as an indication and is non-exhaustive. Den Braven is not liable for any damage, either direct or indirect, due to (editorial) errors, incompleteness and/or incorrectness of this document. This includes, but is not limited to, incompleteness and/or incorrectness due to technological changes or any research conducted between the date of publication of this document and the date on which the product is acquired. Den Braven reserves the right to amend the wording of this document. Den Braven cannot be held liable for any damage, either direct or indirect, due to the use of the product depicted in this document. The user must read and understand the information in this document and other documents relating to the products prior to the use of the product. The user is responsible for performing all the requisite tests to make sure that the product is suitable for its intended use. We have no influence in what way the product is applied and/or any circumstances relating to events occurring during storage or transport and therefore we do not accept any liability for damage. All deliveries are made exclusively in accordance with our general terms of conditions which have been filed at the Dutch Chamber of Commerce.

Better
results
through
knowledge



Den Braven

Den Braven Sealants S.A. (Pty) Ltd.
2 Highview Boulevard, Ferndale Extension 26, Randburg, Gauteng
T +27 117923830 | E sales@denbraven.co.za

16-05-2024
21:03:59
MDT