



Den Braven

Technical Data Sheet

Zwaluw Polyflex® 442

High modulus polyurethane sealant



Product Description

Zwaluw Polyflex® 442 is a professional high quality sealant based on polyurethane technology which cures by reacting to moisture to form a durable elastic rubber.

Benefits

- Excellent adhesion without primer on most, even damp substrates
- High mechanical performances
- Permanently elastic
- Paintable with water based paints

Applications

Zwaluw Polyflex® 442 was developed as a sealant for connection and expansion joints in concrete, wood, metal, aluminium and PVC frames and masonry.

Directions Of Use

A joint with the correct dimensions is able to absorb movements between building materials. The joint depth should always be in the correct relationship of the joint width. A general rule is the ratio of joint depth to the width of the joint with a joint width to 10 mm is 1:1, with a minimum of 5 mm in width and depth. For joints wider than 10 mm, the depth is the width divided by 3 plus 6 mm. For more information see the Technical Bulletin Joint Dimensions in the Knowledge Base on our website www.denbraven.com.

Additional information

100 % modulus	DIN 53504 S2	0,7 N/mm ²
Application rate	Ø4 mm/3 bar	100-150
Application temperature		+5°C to +40°C
Base		Polyurethane
Curing time	@ +23°C/50% RH	3mm/24 hours
Density	ISO 1183-1	± 1,20 - 1,25 g/ml
Elongation at break	DIN 53504 S2	± 750%
Flow	ISO 7390	< 3mm
Frost resistance during transportation		Up to -15°C
Joint movement		25%
Shearing strength	ISO 4587	± 1,1 N/mm ²
Shorea hardness	DIN 53505	30-35
Shrinkage	ISO 10563	<10%
Skin formation	@ +23°C/50% RH	90 minutes
Temperature resistance		-30°C to +80°C
Tensile strength	DIN 53504	2 N/mm ²

These are typical values

Limitations

- Not suitable for PE, PP, PC, PMMA, PTFE, soft plastics, neoprene and bituminous substrates
- Not suitable in combination with chlorides (pools)
- Slight yellowing may occur when white sealant is exposed to ultraviolet rays

Surface Preparations and Finishing

Application temperature +5°C to +40°C (applies to environment and substrates). All substrates must be solid, clean, dry, and free from grease and dust. Clean substrates with Zwaluw Cleaner. Zwaluw Polyflex® 442 adheres perfectly without the use of primer to most non



Den Braven

Arkema Middle East DMCC
Unit 1108 JBC 3 Tower, Cluster Y, Jumeirah Lakes Towers, P.O. Box 336393 Dubai
T +971 48751704 | E bostik.mena-info@bostik.com

08-05-2024
15:39:59
CEST



Den Braven

Technical Data Sheet

Zwaluw Polyflex® 442

High modulus polyurethane sealant

porous substrates. Porous substrates to be pre-treated with Zwaluw Primer Universal. Always test adhesion prior to application. Use Zwaluw Finisher to smooth the joint.

Paintability

Zwaluw Polyflex® 442 is perfectly paintable with water based and most 2 component paints. Synthetic paints can dry slower. We recommend testing compatibility with paint prior to application. If Zwaluw Polyflex® 442 is being painted over (not necessary), we recommend slightly sanding the sealant and the junction surfaces prior to use with Scotch-Brite. For the best results, we recommend painting a few days after application.

Cleaning

Uncured material and tools can be cleaned by using Zwaluw Cleaner. Cured material can only be mechanically removed. Hands can be cleaned with Zwaluw Wipes.

Colour(s)

- RAL 1015 (Light Ivory)
- Concrete Grey
- Black
- White

Packaging

- Cartridge
- Sausage

For product specifications, please refer to the Product Detail Page

Shelf Life

If kept stored in a cool, dry place, in unopened original packaging, between +5°C and +25°C, shelf life is up to 12 months from production date.

Certifications

	EN 15651-1: F-EXT-INT-CC 25HM EN 15651-4: PW-EXT-INT-CC 25HM
--	---

	A+ French VOC Regulation
	ASTM C-920
	SNJF Façade 25E

Health & Safety

Product Safety Data Sheet must be read and understood before use. These are available on request and via our websites

Warranty & Guarantee

Bostik warrants that its product complies, within its shelf life, to its specification.

Disclaimer

All information in this document and in all our other publications (including electronic ones) is based on our current knowledge and experience and is the exclusive (intellectual) property of Bostik. No part of this document may be copied, shown to third parties, reproduced, communicated to the public or used in any other way without Bostik written consent. The technical information in this document serves as an indication and is non-exhaustive. Bostik is not liable for any damage, either directly or indirectly, due to (editorial) errors, incompleteness and/or incorrectness of this document. This includes, but is not limited to, incompleteness and/or incorrectness due to technological changes or any research conducted Bostik cannot be held liable for any damage, either directly or indirectly, due to the use of the product(s) depicted in this document. The user must read and understand the information in this document and other documents relating to the products prior to the use of the product. The user is responsible for performing all the requisite tests to make sure that the product is suitable for its intended use. We have no influence in what way the product is applied and/or any circumstances relating to events occurring during storage or transport and therefore we do not accept any liability for damage whatsoever. All deliveries are made exclusively in accordance with our general terms of conditions which have been filed at the Dutch Chamber of Commerce.

Better
results
through
knowledge