



Den Braven

Technical Data Sheet

Zwaluw Hybriseal® Façade

Low modulus hybrid sealant



Product Description

Zwaluw Hybriseal® Façade is a high quality professional universal low modulus sealant based on hybrid technology, which cures under influence of humidity to form a durable elastic rubber.

Benefits

- Perfect adhesion without primer to most, even damp, surfaces
- Low modulus
- Neutral curing, almost odourless
- Free of isocyanates, solvents and silicones
- No shrinkage and bubble free
- Good resistance to UV, water and weather
- Permanently elastic
- High mechanical resistance

Applications

Zwaluw Hybriseal® Façade was specifically developed as a universal sealant for sealing construction and dilatation joints and joints in pedestrian walkways on most common building materials such as concrete, brickwork, painted wood, enamel, aluminium, stainless steel and a variety of plastics.

Directions Of Use

A joint with the correct dimensions is able to absorb movements between building materials. The joint depth should always be in the

correct relationship of the joint width. A general rule is the ratio of joint depth to the width of the joint with a joint width up to 10 mm is 1:1, with a minimum of 5 mm in width and depth. For joints wider than 10 mm, the depth is the width divided by 3 plus 6 mm. For more information see the Technical Bulletin Joint Dimensions in the Knowledge Base on our website www.denbraven.com.

Additional information

100 % modulus	DIN 53504 S2	0,45 N/mm ²
Application rate	Ø4 mm/3 bar	120 g/min
Application temperature		+5°C to +40°C
Base		SPUR
Curing time	@ +23°C/50% RH	2-3 mm/24 hours
Density	ISO 1183-1	1,34 g/ml
Elongation at break	ISO 8339	600%
Flow	ISO 7390	< 3 mm
Frost resistance during transportation		Up to -15°C
Joint movement		25%
Shorea hardness	DIN 53505	25
Skin formation	@ +23°C/50% RH	90 minutes
Temperature resistance		-30°C to +70°C
Tensile strength	DIN 53504	1,3 N/mm ²

These are typical values

Limitations

- Not suitable for PE, PP, PC, PMMA, PTFE, soft plastics, neoprene and bituminous substrates
- Not suitable for glazing joints, natural stone and mirrors
- Not suitable in combination with chlorides (pools)

Surface Preparations and Finishing

Application temperature +5°C to +40°C (applies to environment and substrates). All substrates must be solid, clean, dry, and free of grease and dust. Clean substrates with Zwaluw Cleaner. Zwaluw



Den Braven

Arkema Middle East DMCC
Unit 1108 JBC 3 Tower, Cluster Y, Jumeirah Lakes Towers, P.O. Box 336393 Dubai
T +971 48751704 | E bostik.mena-info@bostik.com

19-05-2024
07:28:49
CEST



Den Braven

Technical Data Sheet

Zwaluw Hybriseal® Façade

Low modulus hybrid sealant

Hybriseal® Façade adheres perfectly without the use of a primer to most non porous substrates. Porous substrates to be pre-treated with Zwaluw Primer Universal. Always test adhesion prior to application. Use Zwaluw Finisher to smooth the joint.

Paintability

Zwaluw Hybriseal® Façade is paintable with water based and most 2 component paints. Synthetic paints can dry slower. We recommend testing compatibility with paint prior to application. If Zwaluw Hybriseal® Façade is being painted over (not necessary), we recommend slightly sanding the sealant and the junction surfaces prior to use with Scotch-Brite. For the best results, we recommend painting within a few days of application.

Cleaning

Uncured material and tools can be cleaned by using Zwaluw Cleaner. Cured material can only be mechanically removed. Hands can be cleaned with Zwaluw Wipes.

Colour(s)

- Light Beige
- RAL 1015 (Light Ivory)
- White
- Concrete Grey
- Black

Packaging


- Sausage
- Cartridge




For product specifications, please refer to the Product Detail Page

Shelf Life

In unopened original packaging between +5°C and +25°C, shelf life up to 15 months after production date, stored in a dry place.

Certifications

	EN 15651-1: F-EXT-INT-CC 25LM
---	-------------------------------

	EN 15651-4: PW-EXT-INT-CC 25LM ASTM C1248 non-staining ASTM C920 S-NS-C50-Nt-T1-M-A-G
	Emicode EC1 Plus
	A+ French VOC Regulation
	SNJF Façade 25E

Health & Safety

Product Safety Data Sheet must be read and understood before use. These are available on request and via our websites

Warranty & Guarantee

Bostik warrants that its product complies, within its shelf life, to its specification.

Disclaimer

All information in this document and in all our other publications (including electronic ones) is based on our current knowledge and experience and is the exclusive (intellectual) property of Bostik. No part of this document may be copied, shown to third parties, reproduced, communicated to the public or used in any other way without Bostik written consent. The technical information in this document serves as an indication and is non-exhaustive. Bostik is not liable for any damage, either directly or indirectly, due to (editorial) errors, incompleteness and/or incorrectness of this document. This includes, but is not limited to, incompleteness and/or incorrectness due to technological changes or any research conducted between the date of publication of this document and the date on which the product is acquired. Bostik reserves the right to amend the wording of this document. Bostik cannot be held liable for any damage, either directly or indirectly, due to the use of the product(s) depicted in this document. The user must read and understand the information in this document and other documents relating to the products prior to the use of the product. The user is responsible for performing all the requisite tests to make sure that the product is suitable for its intended use. We have no influence in what way the product is applied and/or any circumstances relating to events occurring during storage or transport and therefore we do not accept any liability for damage whatsoever. All deliveries are made exclusively in accordance with our general terms of conditions which have been filed at the Dutch Chamber of Commerce.

Better
results
through
knowledge



Den Braven

Arkema Middle East DMCC
Unit 1108 JBC 3 Tower, Cluster Y, Jumeirah Lakes Towers, P.O. Box 336393 Dubai
T +971 48751704 | E bostik.mena-info@bostik.com

19-05-2024
07:28:49
CEST